POWER OF ATTORNEY TO PROSECUTE APPLICATIONS BEFORE THE USPTO

I hereby revoks all previous powers of attorney given in the application identified in the attached statement under 37 CFR 3.73(b).					
I hereby appoint:					
Practitioners associated with the Customer Number:		32294			
OR					
Practitioner(s) named below (if more than ten patent practitioners are to be named, then a customer number must be used):					
Narrie		Registration Number	Na	me	Registration Number

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as attorney(s) or agent(s) to represent the undersigned before the United States Patent and Trademark Office (USPTO) in connection with any and all patent applications assigned only to the undersigned according to the USPTO assignment records or assignment documents attached to this form in accordance with 37 CFR 3.73(b).					
Please change the correspondence address for the application identified in the attached statement under 37 CFR 3.73(b) to:					
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The address associated with Customer Number: 32294					
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Assignee Name and Address:					
ZIPPO MANUFACTURING COMPANY 33 Barbour Street					
Bradford, Pennsylvania 16701					
A copy of this form, together with a statement under 37 CFR 3.73(b) (Form PTO/SB/96 or equivalent) is required to be filed in each application in which this form is used. The statement under 37 CFR 3.73(b) may be completed by one of					
the practitioners appointed in this form if the appointed practitioner is authorized to act on behalf of the assignes, and must identify the application in which this Power of Attorney is to be filed.					
SIGNATURE of Assignee of Record The individual-white signature and interscapplical below is authorized to act on behalf of the assignee					
Senatura 2 / Yes and S. J.				Date January 4, 2012	
Name S Charles J. Duke			T	Telephone 814-368-2797	
General Counsel and Corporate Secretary					
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This collection of information is required by 37 CFR 1.31, 1.32 and 1.33. The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.11 and 1.14. This collection is estimated to take 3 minutes so complete including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1450, Alexandria, VA. 22313-1450. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1450, Alexandria, VA. 22313-1450.